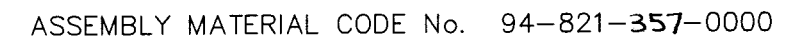


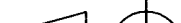
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DRAWING NO.



	04	SPLIT PIN 10x80	41704 10080		41704 10080		0.060
							2
	03	PUNCHED WASHER A56	41408 56000		41408 00056		0.405
							2
	02	PIN D 60 L232	3-80-999-97661		15.339.143.0000	C	5.100
					SA105		1
	01	WELD ON CLEVIS	3-80-999-97660		-	C	16.400
					SA105		1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A	UNIT WEIGHT
				VAR NO	MATERIAL SPECN	C	QUANTITY

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017		NAME	SIGN	DATE
		DRN	R.ANANTH		24.06.2002
		CHD	R.ANANTH		24.06.2002
		APPD	A.P.M.KUTTY		24.06.2002

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF. TO ASSY / OLD DRG.
CODE	C/M/F		N.T.S.	22.430	
TITLE				CARD CODE	DRAWING No.
WELD ON CLEVIS ASSEMBLY (WCA-9) (FORGED)				U 01	3-80-999-97661
					REV 00

SIZE A3